

Model: 74

Bronze, Ductile Iron, Carbon Steel or Stainless Steel SURE CHECK™ Valves Sizes: 2" – 48" (50 – 1200mm)

Pressure/Temperature – Non-Shock		
Model	Material	Rating
74D	Carbon Steel	740psi @ -20°F to 100°F
		51.02 bar @ 37.78°C
		320psi @ 850°F 22.06 bar @ 454.44°C
74B	Bronze	500psi @ -20°F to 150°F
		34.47 bar @ 65.56°C
		350psi @ 350°F 24.13 bar @ 176.67°C
74H	Stainless Steel	720psi @ -20°F to 100°F
		49.64 bar @ 37.78°C
		420psi @ 850°F 28.96 bar @ 454.44°C
74I	Ductile Iron	640psi @ -20°F to 100°F
		44.13 bar @ -28°C to 37°C
		450psi @ 650°F 31 bar @ 343.3°C

*Max. temp. depends on seat and spring material. See ordering code.

74 **Class 300**



Model 74

Typical Service

- Designed for liquids and gases where flow reversal can cause surge and water hammer.
- Elastomer seats provide bubble-tight shutoff.

Features

- Compact design with short face-to-face dimensions for minimum space requirements.
- Dual shaft design allows interchangeability of shafts.
- Torsion springs close the valve prior to flow reversal.
- Torsion springs exert a lifting motion on the discs, enabling the center “heel” to open first. This prevents excessive wear of the seat in this area, and provides a consistent wear pattern and long sealing capability.
- Downstream stop shaft stabilizes the discs at high flow rates and prevents them from striking each other, which can cause premature wear, stress on the shaft, and chattering.

Construction

- Robust cast body is wafer style, featuring compact face-to-face dimensions.
- Designed to fit within ANSI bolt circles.
- Variety of trim and seat materials are available, including overlay and metal-to-metal.
- Bronze discs available 2" – 8" only

Installation

- Can be installed horizontally or vertically.
 - Consult factory for downward vertical flow applications.
 - In horizontal applications, shaft should be in vertical orientation.
- Good piping practice recommends installing a distance of 5 to 10 pipe diameters from elbows, pumps, or others turbulence-creating devices.
- Mueller Steam Specialty strongly recommends the installation of a strainer ahead of the pump to ensure protection of both the pump and the valve from foreign particles.

Special Coatings or Treatments

- For Stainless Steel, pickling and passivation available on request, consult factory

Approvals/Specifications

- Applicable ASTM, ANSI, and API standards

Testing

- API 598

Job Name _____

Contractor _____

Job Location _____

Approval _____

Engineer _____

Contractor's P.O. No. _____

Approval _____

Representative _____

Materials

	74B	74D
Body:	Bronze ASTM B62 (85-5-5-5)	Carbon Steel ASTM A216 Gr. WCB
Disc:	Bronze ASTM B62 (85-5-5-5)	Carbon Steel ASTM A216 Gr. WCB
Shaft/spring:	316 SS	316 SS
Seat:	Buna-N	Buna-N

	74H	74I
Body:	Stainless Steel ASTM A351 Gr. CF8M	Ductile Iron ASTM 536
Disc:	Stainless Steel ASTM A351 Gr. CF8M	Ductile Iron ASTM 536
Shaft/spring:	316 SS	316 SS
Seat:	Buna-N	Buna-N

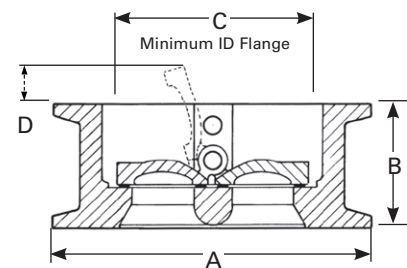
See SURE CHECK™ Valves section of the Mueller Steam Specialty Engineering binder for alternate materials and How to Order options.

Dimensions and Weights

SIZE		DIMENSIONS						WEIGHT		
in.	mm	A		B		C		D	lbs.	kgs.
		in.	mm	in.	mm	in.	mm	in.		
2	50	4 ³ / ₈	111.1	2 ³ / ₈	60.3	—	—	—	5 ¹ / ₂	2.5
2 ¹ / ₂	65	5 ¹ / ₈	130.2	2 ³ / ₈	66.7	—	—	—	8	3.6
3	80	5 ⁷ / ₈	149.2	2 ⁷ / ₈	73.0	2 ¹ / ₈	54.0	1/4	11 ¹ / ₂	5.2
4	100	7 ¹ / ₈	181.0	2 ⁷ / ₈	73.0	3 ¹¹ / ₁₆	93.7	7/8	16 ¹ / ₂	7.5
5	125	8 ¹ / ₂	215.9	3 ³ / ₈	85.7	4 ⁷ / ₁₆	112.7	1	28	12.7
6	150	9 ⁷ / ₈	250.8	3 ³ / ₈	98.4	5 ⁵ / ₈	142.9	1 ³ / ₈	35	15.9
8	200	12 ¹ / ₈	308.0	5	127	7 ¹ / ₄	184.2	1 ³ / ₄	73	33.1
10	250	14 ¹ / ₄	358.8	5 ³ / ₄	146.1	9 ⁹ / ₁₆	242.9	2 ³ / ₄	130	59.0
12	300	16 ⁵ / ₈	422.3	7 ¹ / ₈	181.0	11 ¹ / ₄	285.8	3	171	77.6
14	350	19 ¹ / ₈	485.8	8 ³ / ₄	222.3	9 ⁹ / ₈	244.5	2	228	103.4
16	400	21 ¹ / ₄	539.8	9 ¹ / ₈	231.8	12 ¹¹ / ₃₂	313.5	3 ³ / ₃₂	315	142.9
18	450	23 ¹ / ₂	596.9	10 ³ / ₈	263.5	13 ³ / ₃₂	337.3	3 ³ / ₈	415	188.0
20	500	25 ³ / ₄	654.1	11 ¹ / ₂	292.1	14 ³¹ / ₃₂	380.2	3 ⁵ / ₈	570	258.6
24	600	30 ¹ / ₂	774.7	12 ¹ / ₂	317.5	19 ⁵ / ₃₂	486.6	5 ⁵ / ₁₆	780	353.8
30	750	37 ¹ / ₂	952.5	14 ¹ / ₂	368.3	26 ¹ / ₂	673.1	8 ²¹ / ₃₂	1400	635
36	900	44	1117.6	19 ¹ / ₄	489.0	30	762	7 ¹ / ₂	2600	1180
42	1050	45 ¹ / ₂ *	1155.7	22 ³ / ₈	568.3	41	1041.4	14 ³ / ₄	3500	1588
48	1200	52*	1320.8	24 ³ / ₄	628.7	40	1016.0	14 ¹ / ₂	4600	2087

*For SP-44 steel flanges. Also available for 250 iron flange bolting.

Apply for Certified Drawings.



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Mueller Steam Specialty product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Mueller Steam Specialty Technical Service. Mueller Steam Specialty reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Mueller Steam Specialty products previously or subsequently sold.



A Watts Water Technologies Company

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